Title: PRODUCTION SCALE METHOD...

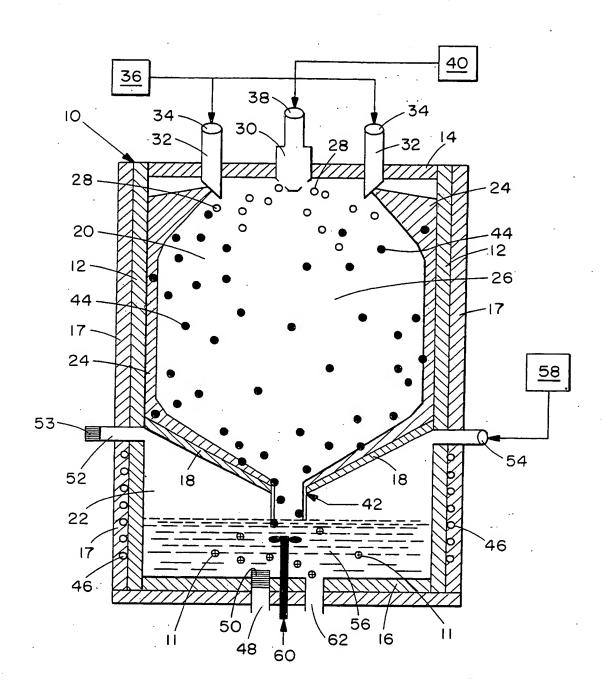


FIG. I

Title: PRODUCTION SCALE METHOD...

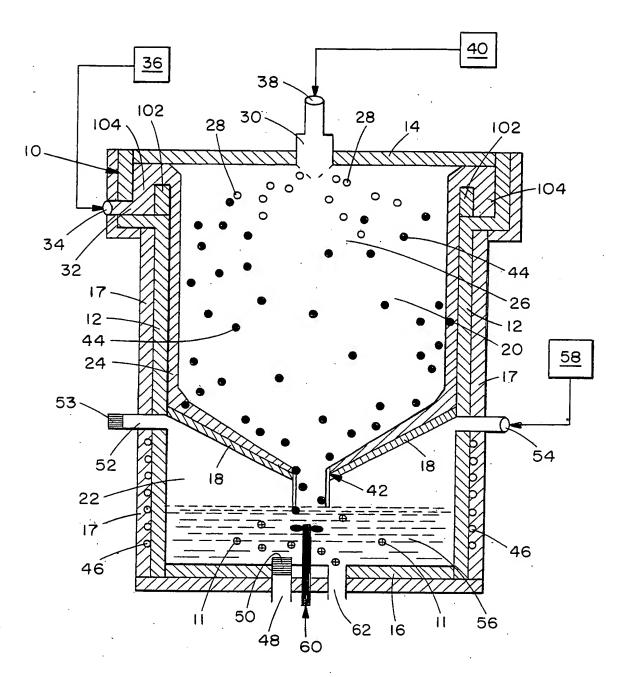


FIG. 2

Title: PRODUCTION SCALE METHOD...

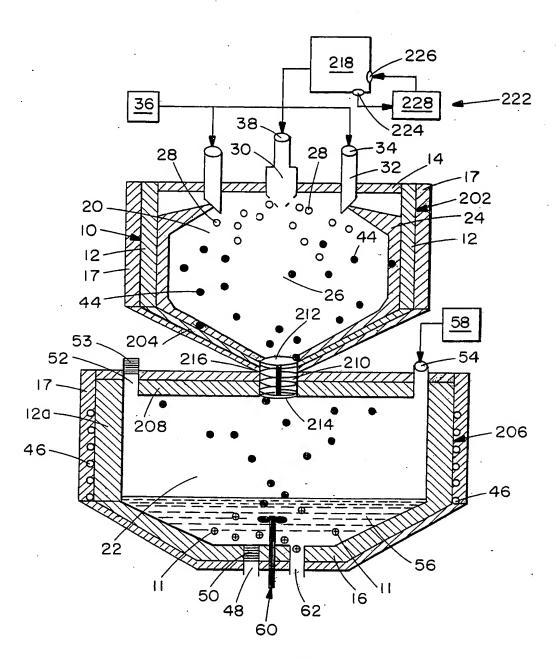


FIG. 3

Title: PRODUCTION SCALE METHOD...

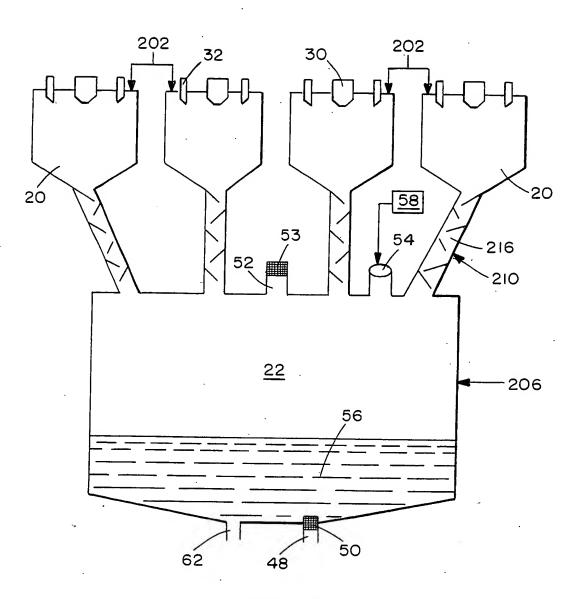


FIG. 4